Organic Application Note

Sulfur in Rubber

Accessories 529-204 Combustion Boat Crucible, 502-321 COM-CAT™ accelerator

Calibration Standard Sublimed Sulfur or other suitable material

Sample Weight 0.050 to 0.080 q

Analysis Time 40 to 300 seconds (Sulfur)

Furnace Temperature 1350°C

Comparator Level 1% sulfur





Procedure

- 1. Prepare instrument as outlined in the operator manual.
- 2. Condition the instrument by analyzing a few coal samples until the readings are stable.
- 3. Calibrate the system by analyzing at least three replicates of the standard using the following procedure.
 - a. Weigh 0.05 to 0.08 g of sample into a 529-204 Crucible and mix well with ~ 1 g 502-321 COM-CAT $^{\text{\tiny M}}$.
 - b. Click Analyze. When the "load furnace" message appears on screen, slide the sample into the combustion tube.
- 4. Analyze unknown samples following steps 3a and 3b.

Typical Results

| Sample | weignt | | % 5 |
|-----------|-----------|---|------------|
| Rubber #1 | 0.0499 | | 50.52 |
| | 0.0505 | | 50.66 |
| | 0.0509 | | 50.66 |
| | 0.0511 | | 50.55 |
| | Mean | = | 50.60 |
| | Std. Dev. | = | 0.07 |
| | n | = | 4 |
| Rubber #2 | 0.0507 | | 50.80 |
| | 0.0546 | | 49.85 |
| | 0.0526 | | 49.93 |
| | 0.0512 | | 49.94 |
| | Mean | = | 50.13 |
| | Std. Dev. | = | 0.45 |
| | n | = | 4 |
| | | | |

| Sample | Weight | | % S |
|-----------|-----------|-----|------------|
| Rubber #3 | 0.0854 | | 69.12 |
| | 0.0815 | | 68.98 |
| | 0.0843 | | 69.60 |
| | 0.0810 | | 69.31 |
| | Mean | = | 69.25 |
| | Std. Dev. | _ | 0.27 |
| | n | / = | 4 |



LECO Corporation • 3000 Lakeview Ave. • St. Joseph, MI 49085-2396
Phone: 800-292-6141 • Fax: 269-982-8977
info@leco.com • www.leco.com
ISO-9001 No. FM 24045

