# Organic Application Note

# Moisture and Ash on Wheat and Bran Products

#### Accessories

529-047 Ceramic Crucible, 778-891 Quartz (optional)

#### Sample Weight

~2 g

## **Analysis Time**

~5 hours

#### **Calibration Standard**

No calibration necessary; check balance.

### **General Settings**

Crucible Density: 3.00 (Crucible density should be set at 2.2 if quartz crucible is used)

Cover Density: 3.00 Sample Density: 1.00

## **Steps Information**

	Moisture	Ash	
Covers:	Off	Off	
Ramp Rate:	6	20	
Ramp Time (h:m):	00:17	00:28	
Starting Temp (°C):	25	130	
Ending Temp (°C):	130	700	
Atmosphere:	Air	Air	
Flow Rate:	Medium	Medium	
Hold Time (h:m):	00:00	00:00	

#### **Constants**

	Moisture	Ash
Constant Weight:	0.05%	0.05%
Weight/Time (h:m):	00:09	00:09

### **Equations**

Initial Weight: W[Initial]

Moisture: ((W[Initial]-W[Moisture])/W[Initial])\*100

Ash: (W[Ash]/W[Initial])\*100

Ash Dry Basis: E[Ash]\*(100/(100-E[Moisture])



#### **Procedure**

- 1. Check furnace balance with 1 g weight in "sequence test."
- 2. Select method as described above.
- 3. Enter ID codes if a PC is used; if not, they will be entered later with the DSP.
- 4. Press Analyze.
- 5. Load empty crucibles into the furnace carousel making sure a crucible is in the reference position.
- 6. Press Start to locate and tare crucibles.
- 7. The furnace cover opens and each crucible is presented to the operator for sample loading.
- 8. Load ~2 g sample into the crucible.
- 9. Press Next to continue.
- 10. When all crucibles are loaded, analysis begins.

## **Typical Results**

Sample	Moisture	Ash	Ash Dry Basis
Bran	13.24	6.530	7.527
	13.24	6.523	7.518
	13.24	6.549	7.548
Average	13.24	6.534	7.531
Std. Dev. n = 3	0.005	0.013	0.016
Wheat	14.49	1.623	1.898
	14.47	1.630	1.906
	14.50	1.659	1.940
Average	14.49	1.637	1.915
Std. Dev. n = 3	0.014	0.019	0.023



LECO Corporation • 3000 Lakeview Ave. • St. Joseph, MI 49085-2396 Phone: 800-292-6141 • Fax: 269-982-8977 info@leco.com • www.leco.com
ISO-9001 No. FM 24045